



Slider Clutch Installation

M.T.C. Engineering's slider is designed to provide you with excellent reaction times and better E.T.'s. Once you become used to racing with our slider clutch, you will never return to the conventional hand clutch method. Slider clutches eliminate the need for the clutch lever, cable, slave cylinder, etc. The unit operates wet and is totally enclosed in the stock clutch cavity with the addition of a specially designed cover plate. This unit operates similar to the one used on top fuel motorcycles and allows you to set the stall speed and the weight required to lock up the clutch plates in accordance with the horsepower your engine produces. It does not come with oil fill caps. All MTC Sliders and components are covered under U.S. Patents.

WARNING

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There are several things that need mentioning before you use this slider clutch so you will not make any mistakes.

1. The clutch releases when the engine R.P.M. drops below stall speed. If your throttle sticks open, you can not disengage the clutch.
Turning off the ignition switch is the only way you can disengage clutch if the throttle sticks open.
2. The bike will free wheel when the R.P.M. drops below stall speed, so you can not use the engine to assist the brakes in slowing the bike.
3. Any mechanical frictional hang-up would prevent the clutch plates from disengaging.
4. Make sure the transmission is in neutral before starting the engine.
5. Make sure that you can reach ignition kill switch without removing hands from controls.
6. Make sure air gap is correct, if not install a shim kit.

1. INSTALLATION OF BASKET IN A 2017+ SUZUKI GSXR 1000

- A. When installing a Suzuki GSXR 1000 slider basket, it will require you to check the clearance of the cases to prevent the O.D. of the basket from touching the inside of the clutch cavity, a minimum of 1/32" required.
- B. When installing on a GSXR check crank to basket clearance on crankshaft counterweight. If you are running aftermarket rods, the basket may need to be clearanced.
- C. Replace the hardened steel spacer that goes between the face of the clutch basket and the inner hub with the three (3) piece needle bearing spacer supplied with your unit. **Make sure the needle bearing faces the clutch basket.** Install the modified inner hub and tighten down to factory specs.
- D. Measure the amount of endplay of the outer clutch basket using a dial indicator. Move the basket straight in and out to obtain an accurate measurement. If you don't have .003 to .006" clearance the inner hub will not rotate when the nut on the input shaft is tight. If the basket is too loose the basket will have excessive end play which could cause damage to clutch or engine.

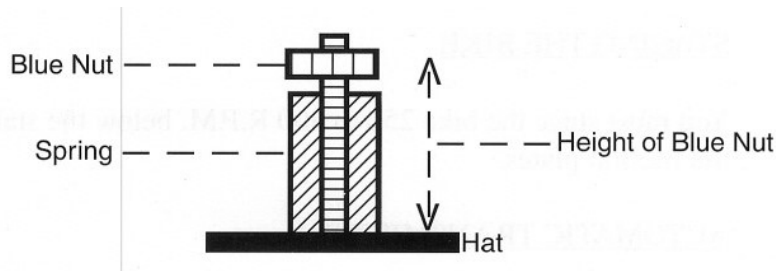


- E. Install the oil restrictor plug in the end of the input shaft. It is slightly tapered so install the smaller end first. You can leave the rod inside to limit the amount of oil entering the input shaft.
- F. Install friction and metal plates same as with stock procedure, except eliminate the stock ring and spring washer, start with a fiber then steel then fiber then steel continue till you end with fiber. If you want the bike to cut good lights make sure the air gap is .050". **You will still start with a fiber plate, but you will use 9 fibers (.130") and 7 steels (5 @ .090" & 2 @ .100"). Put 2 fibers together in the center of the clutch pack. The Slider Shim Kit will not be used to adjust your air gap. Instead, use the clutch pack thickness to achieve the correct air gap. Suzuki offers 2 different thickness steels on the 2017+ GSXR 1000.**
- G. Place the hat assembly on the basket and tighten the twelve (12) allen head cap screws to secure it.
- H. Before starting engine turn engine over by hand, and make sure that basket or inner hub is not binding.

2. ADJUSTING THE SLIDER CLUTCH

NOTE: This procedure can most easily and safely be done with the rear wheel suspended in the air. Sliders that are set up at MTC should work for a bike that runs 9.20s. Try it before you adjust it.

- A. Start by setting the height of the springs at .800 thousandths. Put outside cover on engine and start engine. Put gear box in low gear and check the R.P.M. at which the rear wheel starts to turn. If the R.P.M. is too low, increase the spring pressure. Loctite blue nuts after adjusting, or use self locking nuts. They will loosen up.



- B. We recommend .050" air gap for all sliders. To determine air gap subtract the step on slider hat pressure plate from stack height. Example GS1100 Stack Height .100 Subtract Step on pressure plate .050" Equals Air Gap .050" KZ/Hayabusa Step .032"/ GS1100 .050"/ 2017 GSXR 1000 & ZX-12 .055"/ GSXR 1000 & 1100 .065". For accuracy reasons we suggest you measure your hat step.
- C. To determine stack height measure from last fiber plate to top of the basket.(not clutch tab).
- D. If you have excessive air gap your slider will not react. You will not be able to cut good lights. Take the time to get it right, we have shim kits available to help you with the adjustment. Think about it, your competitor is not going to tell you why they are cutting good lights.



3. SETTING THE LEVER ARM WEIGHTS

- A. For the average bike the weight supplied with the unit is more than enough to lock up the clutch and provide the stall speed you need to do the job. Remember the name of the game is to lock up the clutch as soon as possible without blowing away your rear tire. Also, if you change the lever arm weights, you will have to re-adjust the stall speed.

4. PROCEDURES FOR MAKING A PASS

1. BURNOUTS

- A. You can use your 2 step button like you're leaving the starting line, or start the rear wheel spinning rapidly by quickly opening the throttle and hold the R.P.M. at least 2000 R.P.M. above the stall speed you have selected to prevent burning up the friction plates. If possible pick your body of the seat to start the burnout then sit back down. Do not allow bike to burn out of the water onto dry asphalt as this will shock the clutch plates and may break the tabs off of the friction plates.

2. STAGING THE BIKE

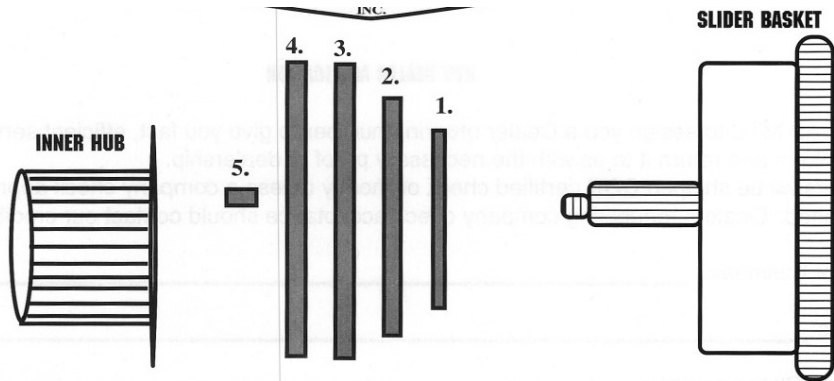
- A. You must stage the bike 250 to 400 R.P.M. below the stall speed to prevent burning the friction plates.

3. AUTOMATIC TRANSMISSION

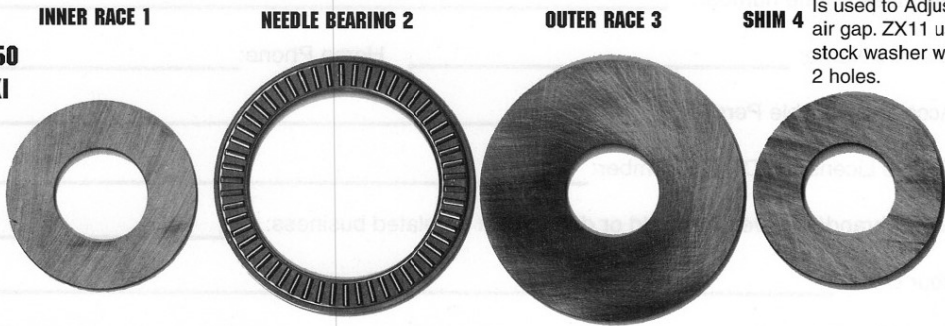
- A. If you run a 123 auto do your burnout in 3rd, if you run a 5 speed auto do you burnout in 5th.
- B. If you roll out of the throttle in any gear except high gear you could bend the shift shafts.

3. OILS

- A. We do not recommend any oil thicker than 10w40.
- B. We have not seen any problems with the clutch using synthetic such as Mobil 1 or Torco Oil.
- C. Look for oils that are JASO-MA rated.

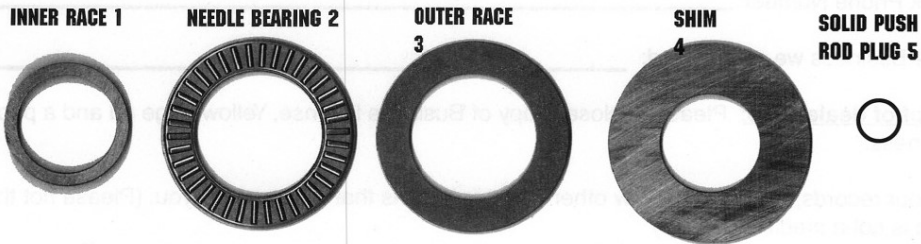


**SUZUKI
GS1100-1150
& KAWASAKI
ZX1100**



Is used to Adjust
air gap. ZX11 use
stock washer with
2 holes.

**SUZUKI
GSXR1100**



**KAWASAKI
KZ900/1000**

